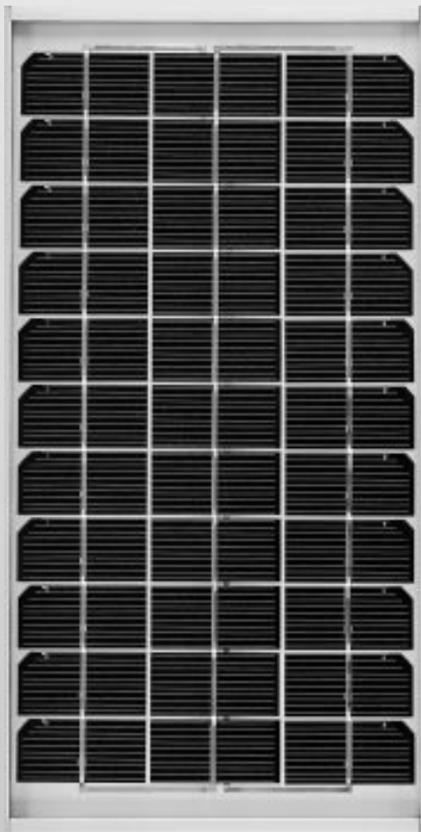


Solar module SM6



When it comes to reliable and environmentally-friendly generation of electricity from sunlight, solar modules from Siemens provide the perfect solution. Manufactured in compliance with the most stringent quality standards, Siemens Solar modules are designed to withstand the toughest environmental conditions and are characterized by their long service life. Siemens Solar modules are covered by a 10-year limited warranty on power output – your guarantee of trouble-free solar power generation.

PowerMax® technology

Siemens' proprietary PowerMax® technology optimizes the energy production of individual cells and solar modules for all types of environmental conditions. PowerMax® process optimization includes a special refining technique for ingots, a clean room semiconductor grade production process, and a multi-stage proprietary TOPS™ (Texture Optimized Pyramidal Surface) process. The TOPS process incorporates the formation of textured pyramids on the surface of the solar cell. These pyramids are then specially treated to passivate the surface which optimizes the cell's optical properties for maximum absorption of photons from the sun's light. TOPS also maximizes photon absorption from direct and diffused light (typical under cloudy conditions). This means that light absorption is especially high, even at low light levels. Siemens PowerMax® solar cells deliver maximum energy throughout the day.

Solar module

Model:	SM6
Rated power:	6 Watts
Limited warranty:	10 Years

Certifications and Qualifications

- UL-Listing 1703
- MIL Standard 810
- JPL Specification No. 5101-161
- CE mark
- FM Certification

Intelligent module design

- All cells are electrically matched to assure the greatest power output possible.
- Ultra-clear tempered glass provides excellent light transmission and protects from wind, hail, and impact.
- Torsion and corrosion-resistant anodized aluminum module frame ensures dependable performance, even through harsh weather conditions and in marine environments.

High quality

- Every module is subject to final factory review, inspection, and testing to assure compliance with electrical, mechanical, and visual criteria.
- 33 PowerMax® single-crystalline solar cells deliver excellent performance even in reduced light or poor weather conditions.
- Cell surfaces are treated with the Texture Optimized Pyramidal Surface (TOPS™) process to generate more energy from available light.
- Solar cells are laminated between a multi-layered polymer backsheet and layers of ethylene vinyl acetate (EVA) for environmental protection, moisture resistance, and electrical isolation.
- Durable back sheet provides the module underside with protection from scratching, cuts, breakage, and most environmental conditions.
- Laboratory tested and certified for a wide range of operating conditions.
- Ground continuity of less than 1 ohm for all metallic surfaces.
- Manufactured in ISO 9001 certified facilities to exacting Siemens quality standards.

Easy installation

- Lightweight aluminum frame and pre-drilled mounting holes for easy installation.
- Sealed terminal cover includes color-coded lead wires for fast, safe, and easy field connections.

Performance warranty

- 10 Year limited warranty on power output.

Further information on solar products, systems, principles, and applications is available in the Siemens Solar product catalog.

Siemens modules are recyclable.

Siemens Solar GmbH

A joint venture of
Siemens AG and Bayernwerk AG
Postfach 46 07 05
D-80915 München
Germany

Solar module SM6

Electrical parameters

Maximum power rating P_{max} [W_p] ¹⁾	6
Rated current I_{MPP} [A]	0.39
Rated voltage V_{MPP} [V]	15.0
Short circuit current I_{SC} [A]	0.42
Open circuit voltage V_{OC} [V]	19.5

Thermal parameters

NOCT ²⁾ [°C]	45±2
Temp. coefficient: short-circuit current	1.2 mA / °C
Temp. coefficient: open-circuit voltage	-.077 V / °C

Qualification test parameters⁴⁾

Temperature cycling range [°C]	-40 to +85
Humidity freeze, Damp heat [% RH]	85
Maximum system voltage [V]	25
Wind loading PSF [N/m ²]	50 [2400]
Maximum distortion ³⁾ [°]	1.2
Hailstone impact Inches [mm]	1.0 [25]
MPH [m/s]	52 [v=23]
Weight Pounds [kg]	2.2 [1.0]

1) W_p (Watt peak) = Peak power
(Minimum W_p = 5 Watts)

Air Mass AM = 1.5
Irradiance E = 1000 W/m²
Cell temperature T_C = 25 °C

2) Normal Operating Cell Temperature at:

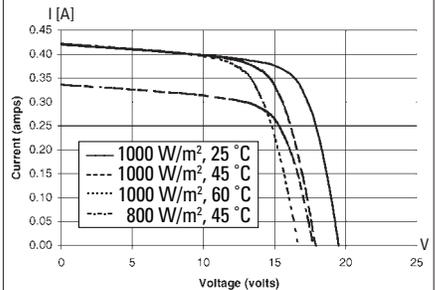
Irradiance E = 800 W/m²
Ambient temperature T_U = 20 °C
Wind speed v_W = 1 m/s

3) Diagonal lifting of module plane

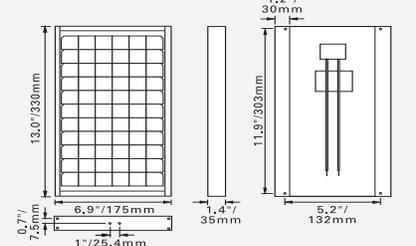
4) Per EIC 1215 test requirements

5) 12 Volt configuration

Voltage-current characteristic⁵⁾



Module dimensions



Hole diameter 0.26 inch (6.6 mm)
Mounting hole dimensions are center to center



Your address for photovoltaics from Siemens Solar

Status 3/98 – Subject to modification.

Siemens Solar Industries

P.O. Box 6032
Camarillo, CA 93011, U.S.A.
Tel: 805-482-6800
Fax: 805-388-6395
Web site: www.siemenssolar.com
E-mail: sunpower@solarpv.com

Printed in U.S.A.

Siemens Showa Solar Pte. Ltd.

Blk. 164 Kallang Way
#05-14/15 Kolam Ayer Industrial Park
Singapore 349248
Tel: 65-842-3886
Fax: 65-842-3887



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